

Indian Standardized Clockwork 2007

Specific tools needed:

Drilling jig for center part of pendulum	Buy from supplier of kit of standardized clockwork parts
Allen key	2 mm
Tap drill	M4
Tap drill	M6
Tap drill	M10
Tap dye	M10
Drill bit	2.5 mm
Drill bit	2.9 mm
Drill bit	3.5 mm
Drill bit	4 mm
Drill bit	5 mm
Drill bit	6 mm
Drill bit	14 mm (for od nylon bushing)
Drill bit	9 mm (for od nylon bushing)

Materials to be bought:

Item	Quantity	Specification
Bolt	2	M4x30
	4	M4x15
	4	M6x10
	2	M6x70
nut	2	M4
	4	M6
	2	M10
Bicycle gear	1	48 teeth (1/2"x1/8")
Bicycle chain	1	1/2" x 1/8"
pipe	(30 mm length)	3/4"
flat		50x10
		50x6
		40x3
		25x6
		25x3
Square rod		16x16
Kit of ready made parts	1	

Note:

File ends of M4x15 bolts for 5mm axis (to make them grip better).

Kit of ready made standardized parts

Item	Quantity	Specification
Spring	1	6mm wire, 29 id, 41 od, 13 pitch, length 40 mm
MS-Washer	2	39 od, 10 id, 2 mm thick
Gear	1	Modul 2, 102 teeth, 2mm thick, id 22mm
Sprocket	1	½” x 1/8” , 8 teeth
Springdowel (assembled with sprocket)	1	3 x 20
Hardened dowel	1	2 x 50
Hardened dowel	2	3 x 20
Pinwheel	1	(assembled)
ss-bright bar	1	5 x 150
ss-bright bar	1	10 x 250
One directional clutch	1	(1 spring, 4 machined ss parts, 2 dowels 3x6)
Black Nylon Bush	2	5.1mm id, 9.0mm od
Black Nylon Bush	2	10.1mm id, 14.0mm od
Spring	2	1 mm wire, 7 id, 9 od, 3 pitch, length 15 mm
Grub screw (High Tension)	2	M4 x 4

Cutting List for standardized clockwork of 2,7sqm Reflector

Profil	Number of parts	length	name
25x3	1	40	Bearing of pendulum
	2	170	Pendulum
	2	25	Weight for adjustment
	1	30	To hold 2x50 dowel
25x6	1	40	Bearing of pendulum
	1	60	Center of pendulum
	6	50	3 at each end of pend.
	1	65	} Pendulum holder
	1	38	
	1	30	} Bracket for small axle
	2	70	
	2	25	Weight for adjustment
40x3	1	50	Counterpart of bearing
50x10	1	200	} Main Structure
	1	110	
	1	60	
50x6	1	50	For flange on 10mm axle
	2	6	Adjustment of clutch (30mm long)
50x3	1	50	For flange on 5mm axle
16x16	1	15	For flange on 10mm axle
12x12	1	14	For flange on 5mm axle
	1	10	To hold 5mm axle
¾" pipe	1	30	Inside of clutch